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智品精密機械有限公司

Tze Ping Precision Machinery Co., Ltd.

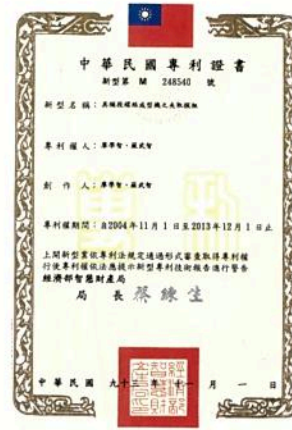
玉山



《已申請多國專利》

Specialized in manufacturing Open Die Header
開合模打頭機專業製造

●申請多項專利 Innovation



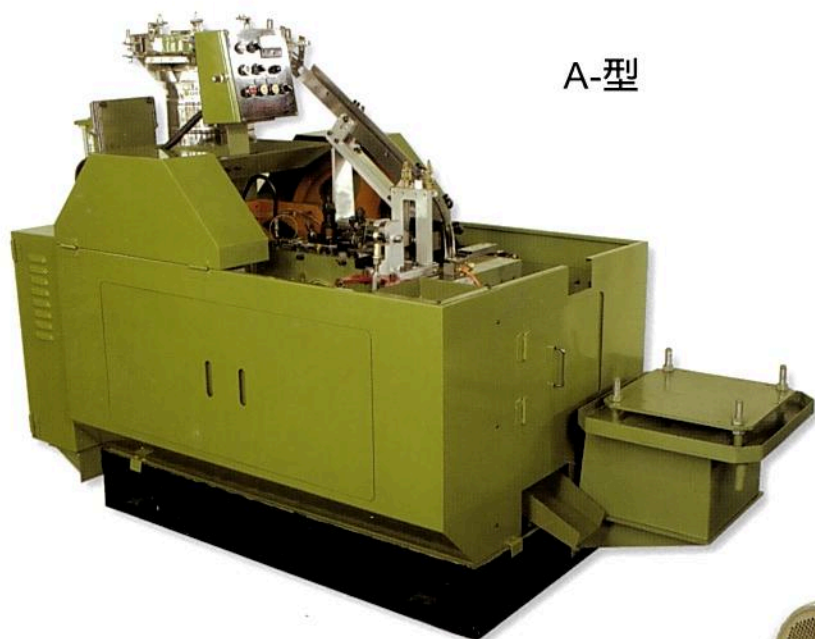
● 符合CE標準機械 CE standard machines



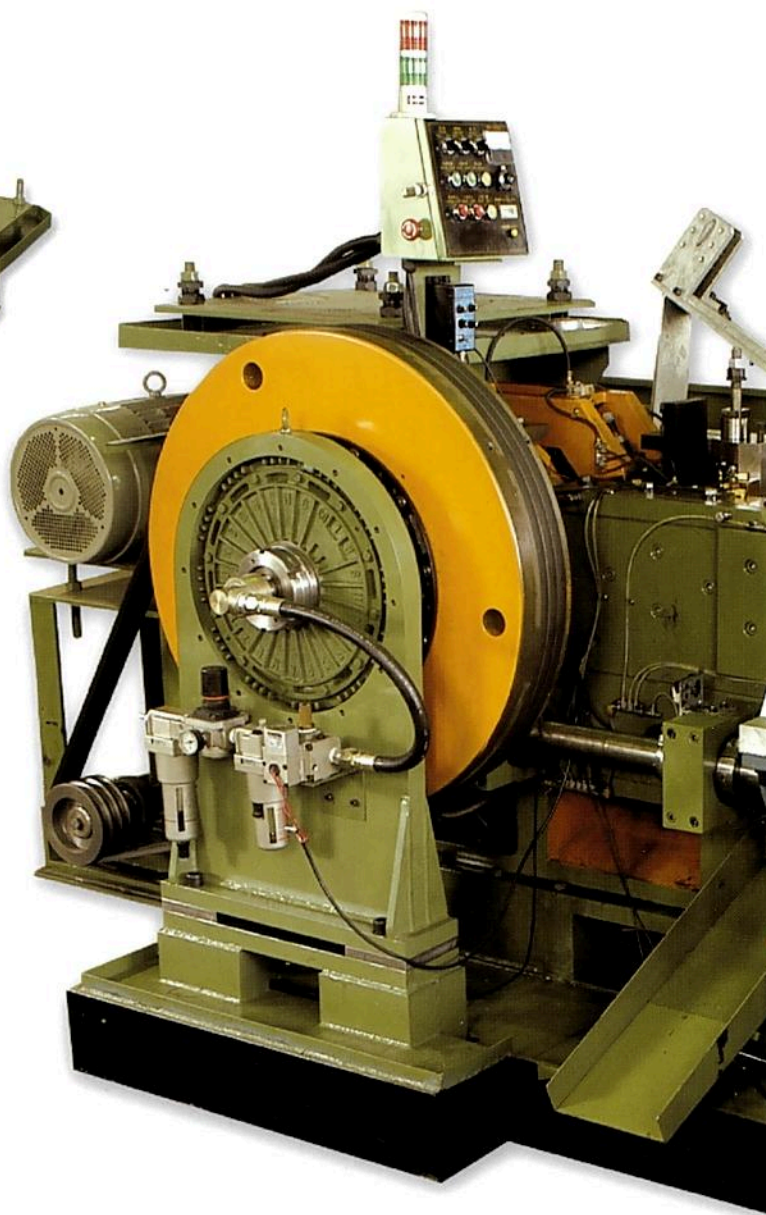
● 裝配線 Assemble Line



● 送料方向 Feeding directions



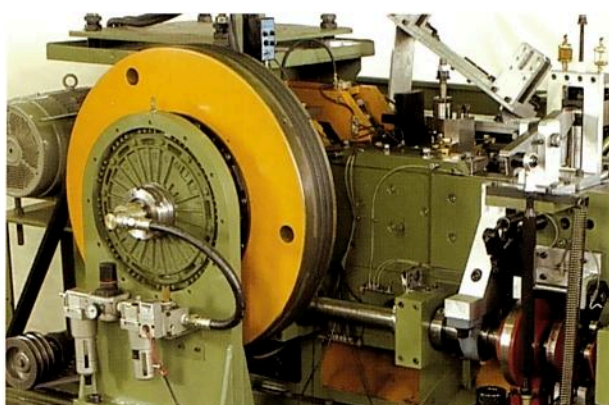
A-型



離合器系統 / Clutch system

離合器傳動及空壓煞車系統，可依客戶需求裝設(選配)

Clutch transmission and air brake system are upon request of customer(option)





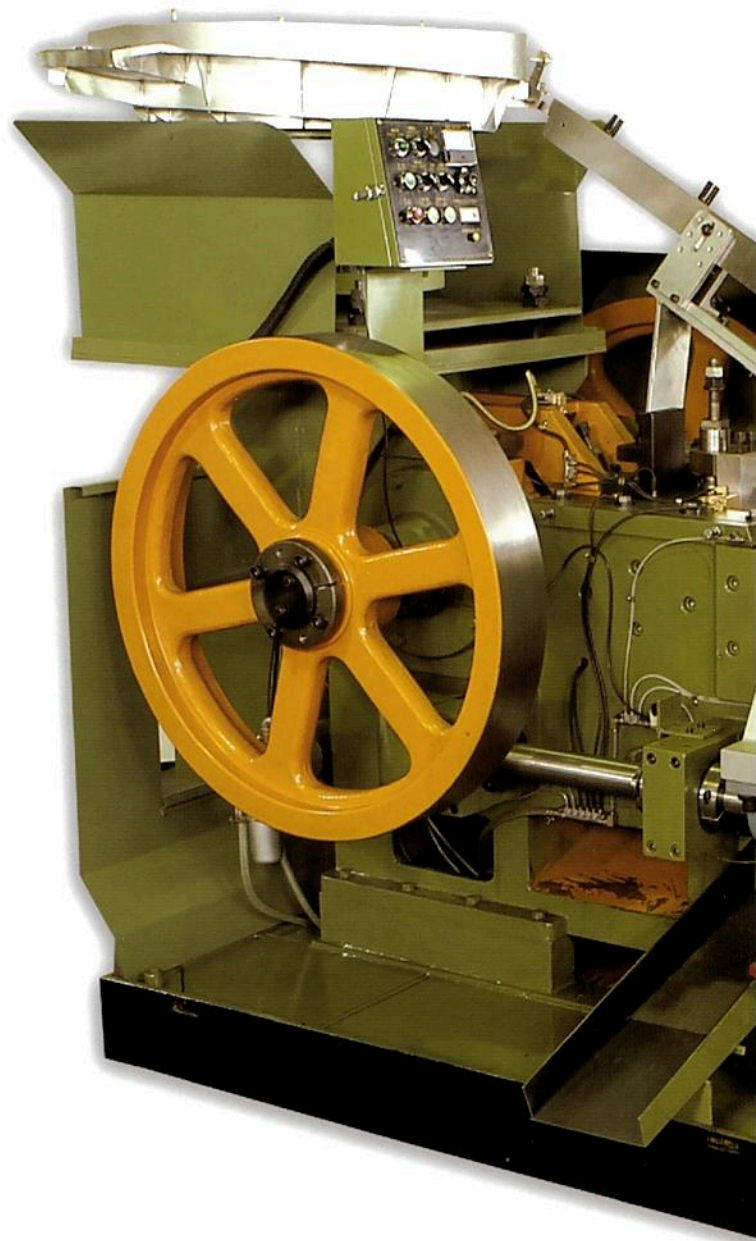
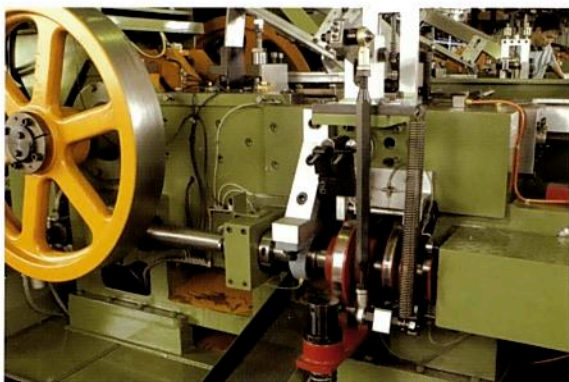
開合模之機構，簡單容易更換

Open die system is very simple and easy change.



調整機構都設於機體外部，容易調整

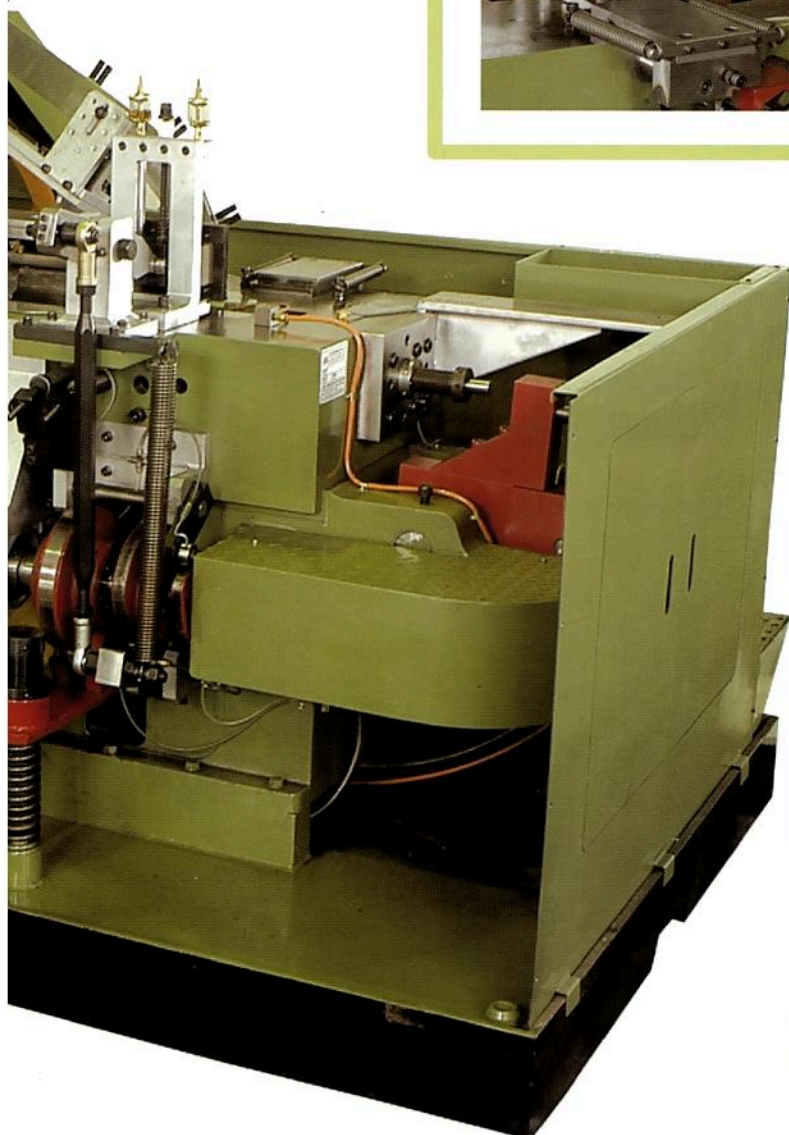
Easy adjustment all the adjust mechanics has been built outside of body.



送料機構 / Feeding system

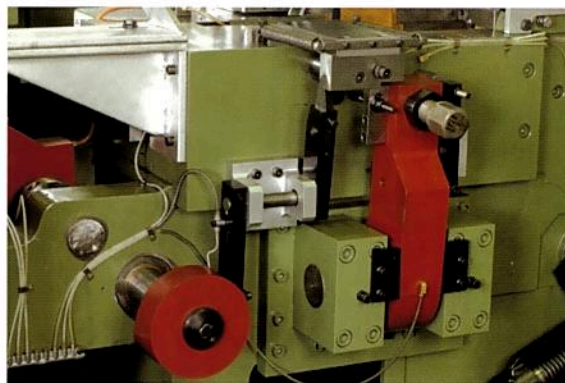
可以依據製品，上下左右調整

Adjustable feeding system according produce.

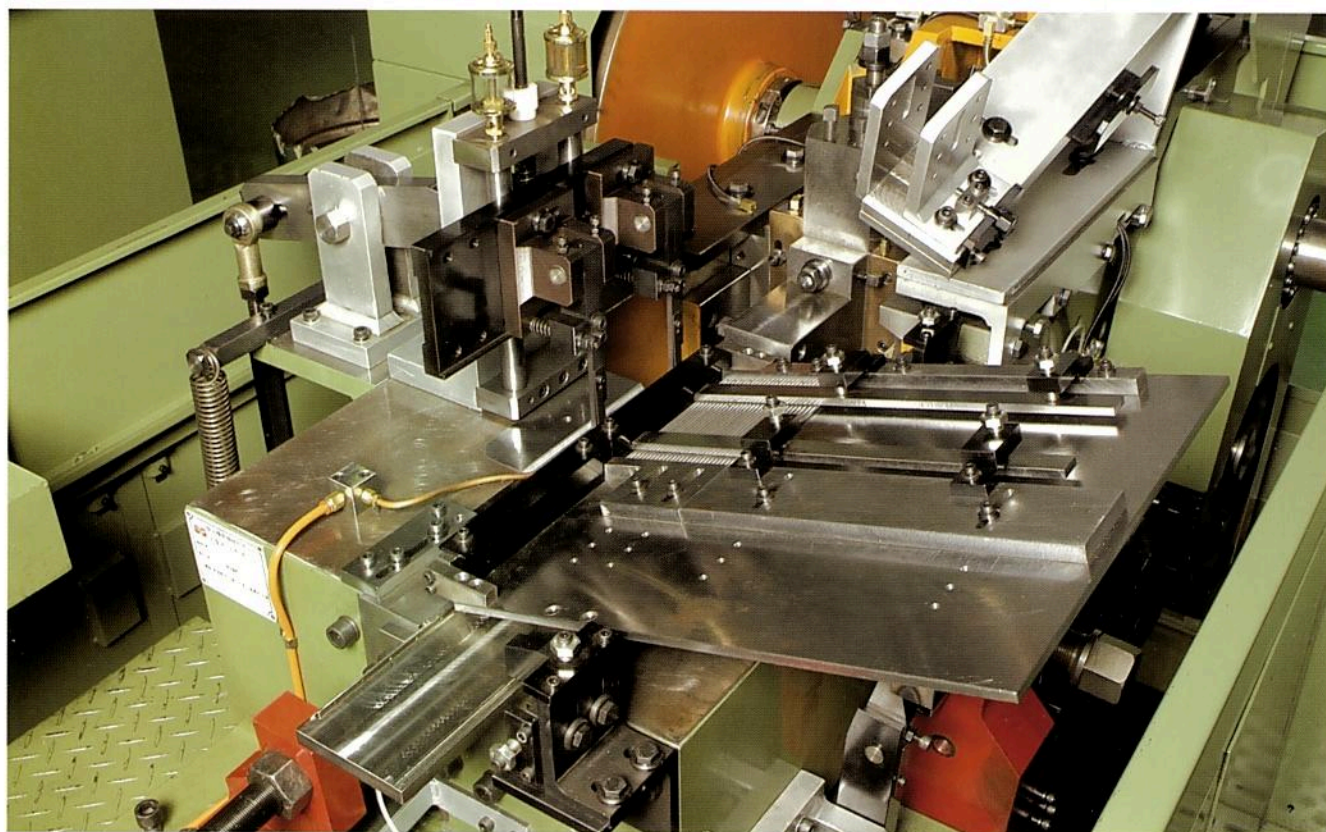


開合模調整容易

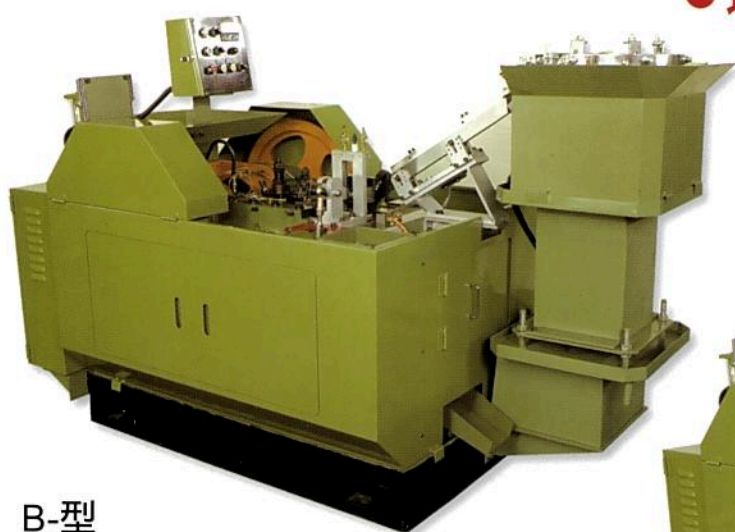
Easy adjust for open die.



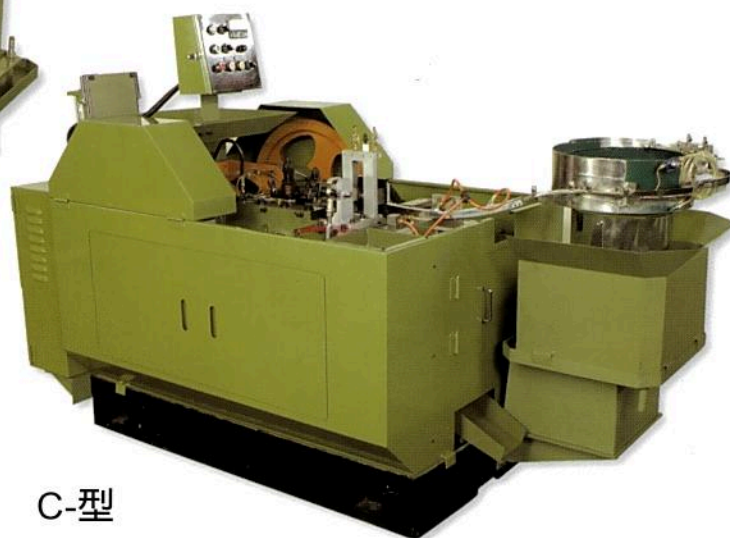
● 可做無限長度設備 **Can made limitedless products**



● 送料方向 **Feeding directions**



B-型



C-型

合模產品 Open Die products



合模產品 Open Die products



可製無限長度(實際產品) **Can made limitless length Products**



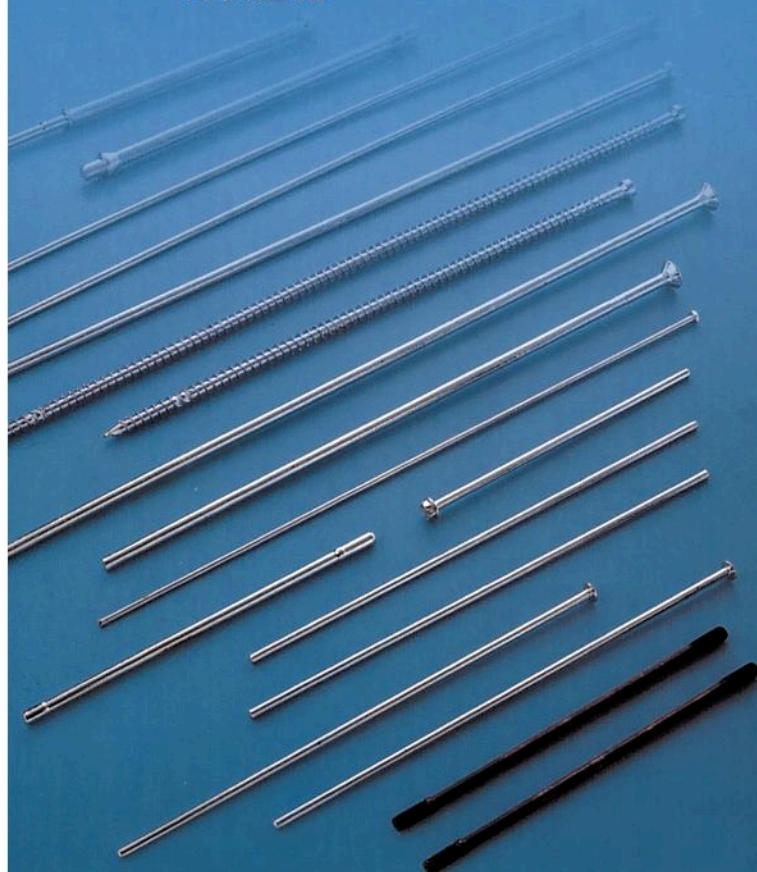
- Save the material cost
節省材料成本
- Low mold expense
模具費用低
- Shorten the secondary process time
縮短二次加工時間
- Products with infinite length are available
可製無限長製品

Model:
TP/ODH5x75



Open Die Products

合模產品



Model:
TP/ODH10X300



**Open Die
Products**
合模產品



SPECIFICATION OF OPEN DIE HEADER : (開合模機規格表)

	TP/ODH5X75	TP/ODH6X160	TP/ODH8X200	TP/ODH10X300	TP/ODH15X300
壓造力 Forging Load	20000KGS	25000KGS	35000KGS	40000KGS	60000KGS
最大直徑 Max.Wire Diameter	3~5	4~6	6~8	6~10	8~16
最大長度 Max.Blank Length	25~75mm	25~200mm	25~250mm	25~350mm	25~350mm
沖具直徑 Punch Hole	31mm	38mm	42mm	52mm	78mm
機械速度 Machine RPM/Output	50~90pcs/min	30~55pcs/min	20~50pcs/min	15~40pcs/min	15~40pcs/min
送料型式 Feeding Mechanism	Feeding Vibrator(Single Direction, A,B or C type depends on actual product.)				
自動送料長度 Auto Feeding Length	25~75mm	25~150mm	25~150mm	25~200mm	25~200mm
主馬達 Main Drive Motor	3HP	5HP	7.5HP	25HP	50HP
機械外型尺寸 Machine Dimension(mm)	1700x1050x1000	2600x1330x1800	3200x1510x1800	4450x1780x2000	7300x2440x2600
機械重量 Machine Weight	2100KGS	4000KGS	6800KGS	18000KGS	38000KGS

STANDARD ACCESSORIES : (標準配件)

項目 Item	標準機器 Standard Machine	CE規格機器 CE Mark Machine
電器零件 Electric Components	台灣製 Made in Taiwan	CE規格 Components with CE Mark
速度 Speed Variation	變頻器 INVERTER	
離合器 Air Clutch	選配 TP/ODH8X200, TP/ODH10X300, TP/ODH15X300 : Option	
煞車系統 Brake System	選配 TP/ODH6X160, TP/ODH8X200, TP/ODH10X300, TP/ODH15X300 : Option	
試車模 Test Run Tooling	一套試車模 One Set for Each Machine.	
工具箱 Tool Kits	一組工具箱 One Set for Each Machine.	
全蓋 Noise Protection Cover	選配 Option	一台 One Unit
彈簧 Spring	一組 One Set for Each Machine.	
推料板 Pusher	一片 One Piece for Each Machine.	
夾料片 Transfer Finger	三片 Three Sets for Each Machine.	
頂料軸 Stopper Shaft	一支 One Piece for Each Machine.	
操作手冊 Operation Manual	一本 One Book for Each Machine.	

西螺大橋



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