

Key Points

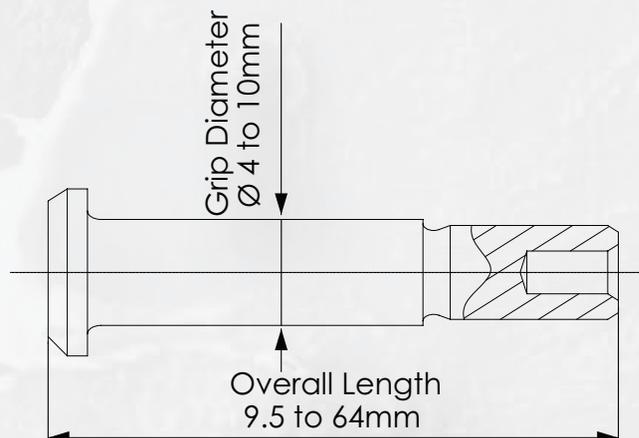
- Drilling, pointing, facing and broaching with petal removal
- 1000 - 1500 parts per hour
- All spindles have servo motor drive and servo in-feed
- Broaching with servo-controlled roller screw
- Servo-controlled indexing
- No hydraulics

Features

- Stations
 - 1: Load
 - 2: Centre Drill
 - 3: Drill
 - 4: 2nd Drill
 - 5: Point & face
 - 6: 2,000kgf Servo-controlled broach
 - 7: Drill petals
 - 8: Air blast to remove petals
 - 9: Air blast to clean locations
 - 10: Eject
- Full programmable control of all axes
- Independent control of all cutting speeds and feeds
- Pre-settable tool-holders

Typical Size Range

Larger parts are also possible.



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